

D

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QTY -X		P/N	DESCRIPTION
X	-	505AC-524-5	OUTLET PLENUM INSTALLATION
-	X	505AC-524-2	OUTLET PLENUM INSTALLATION
	-		
8	8	140-001-1	WASHER
1	1	505AC-5200-100	ALIGNMENT TOOL
2	-	505AC-5220-77	OUTLET CAP ASSY
1	-	505AC-5220-71	LH OUTLET HOUSING ASSY
1	-	505AC-5220-70	RH OUTLET HOUSING ASSY
1	1	505AC-5220-49	RIGHT FRT DUCT ASSY
1	1	505AC-5220-46	LEFT FRT DUCT ASSY
1	1	505AC-5220-34	AFT DUCT ASSY
1	1	505AC-5220-23	T-FITTING
1	1	505AC-5220-15	FRT DUCT
2	2	505AC-5220-7	OUTLET FLANGE
1	1	505AC-5200-5	Y-FITTING
1	1	505AC-5220-1	AFT OUTLET ASSY
1	1	ALBCBS 303 59-9	TIEDOWN STRIP
8	8	NAS9301B4-03	RIVET(ALT: CR3213-4-03, 1624-0411)
12	12	NAS1149CN816R	WASHER
12	12	NAS1149DN832J	WASHER
8	8	NAS1149D0332J	WASHER
4	4	NAS9926-3L	LOCKING NUT
3	3	CB9302V3	TIE MOUNT
4	4	MS3367-2-0	ZIP TIE
11	11	MS3367-3-0	ZIP TIE
3.75in	3.75in	MS21266-3N	GROMMET STRIP
12	12	MS21042L08	NUT
2	2	MS21919WDG16	ADEL CLAMP
12	12	MS27039-0807	SCREW
1	1	MS21919WDG10	ADEL CLAMP
1	1	NAS43DD3-23FC	SPACER
2	2	MS21919WDG40	ADEL CLAMP
2	2	MS27039-1-08	SCREW
1	1	MS27039-1-15	PAN HEAD SCREW
2	2	MS21919DG50	ADEL CLAMP
8	8	91249A147	PAN HEAD SCREW BLACK
8	8	96765A115	WASHER SS BLACK
1	1	MS270399-1-10	SCREW
1	1	505AC-5220-10	AFT OUTLET ASSY
8	8	SRVO-2672B	SNAP RIVET
-	1	505AC-5220-50	LEFT FRT GLR DUCT ASSY
-	1	505AC-5220-51	RIGHT FRT GLR DUCT ASSY
-	2	ES72184-1	LOUVER ASSEMBLY BULKHEAD
-	1		

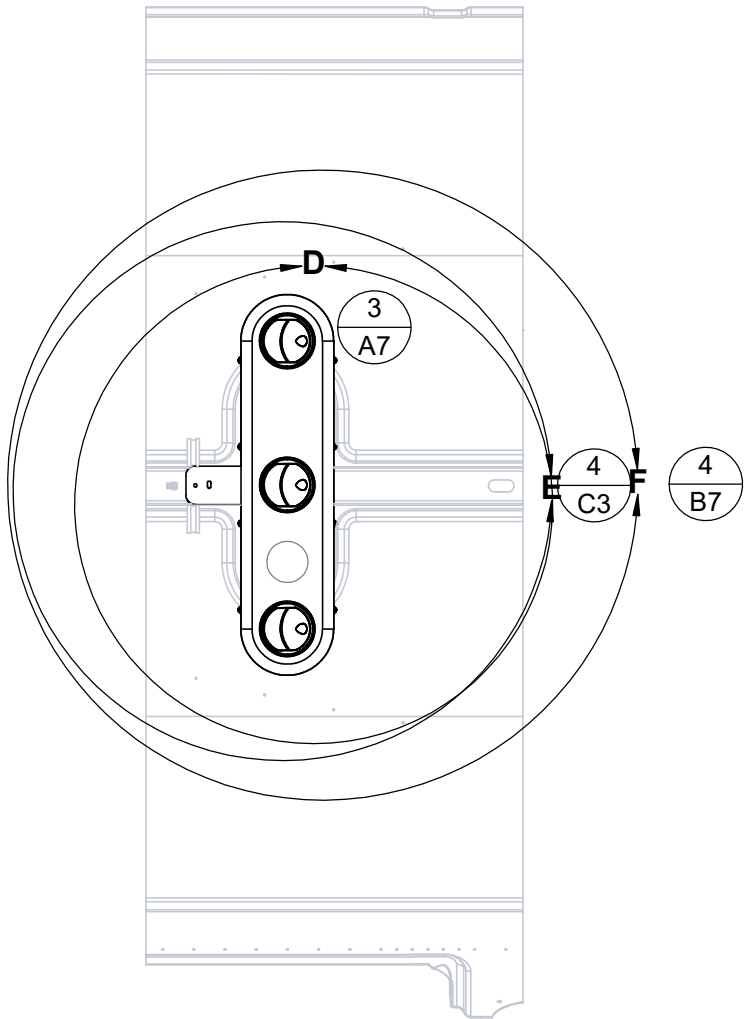
K	REVISED DRAWING TEMPLATE		AD	22.8.18
J	-2 & -5 INSTALLATIONS ADDED HARDWARE FOR ACTUATOR DRIP TRAY; SHT 2: ADDED FLAG NOTES 16 & 17; SHT 6: MADE VIEW EDGESMOOTH FOR CLARITY; SHT 8: ADDED SECTION VIEW AL-AL AND FLAG NOTES 16 & 17, ADDED X1 ITEMS 20, 23, 40, ADDED 2X ITEM 30, REMOVED 1X ITEM 27; SHT 11: ADDED ADDITIONAL INTSALL INFORMATION TO FLAG NOTE 38, BOM ITEM 2 WAS 1624-0411 NOW NAS9301B4-03 WITH OLD PART AS ALT, AND CR3213-4-03 ADDED AS ALT.		ZA	21.1.4
H	SHT 5: FIXED TRIM NOTATION TO ORIGINAL .25 DIMENSION; REMOVED PREVIOUS SHT 10 AND -5 CONFIGURATION; ADDED -3 RETROFIT AND -5 INSTALLATION W/ -5 NOTATION SHOWN ON EVERY PAGE; ADDED NEW SHTS 10,11 W/ -3 RETROFIT.		ZA	20.4.29
G	SH2: NOTE #13, ADDED GLOSS RATING, ADDED NOTES 14 & 15; ADDED -5 CONFIGURATION ; ADDED -3 RETROFIT AND -5 INSTALLATION W/ -5 NOTATION SHOWN ON EVERY PAGE; ADDED NEW SHTS 10,11 W/ -3 RETROFIT.		ZA	19.4.3
F	SHT 7 ITEM 31 CHANGED TO 35		ZA	18.7.3
E	SHT. 2 NOTE 13 COLOR WAS 37208; SHT 3 DETAIL D MOVED NOTE FLAG 2 TO ITEM 4, MOVED F.S. 120.2 REF TO CL; SHT 6 MOVED TORQUE SPEC TO NUT; SHT 8 SECTION L-L ADDED 4X TO ITEM 2, SECTION Q-Q ADDED ITEM 32 BALLOON, SHT 9 ADDED 4X TO ITEM 2; BOTH ITEM #21 WAS MS2166-3, BOM ITEM 32 WAS MS21919WDG11.		EW	18.4.4
D	MOVED REV BLOCK TO SHT1, BOM ITEM 24 WAS MS21919WDG50 (COULD NOT SOURCE "W" TYPE CLAMP IN SIZE 50), BOM ITEM 13 QTY WAS IN, REV B AUTHOR WAS ETW, FILLED IN CHECK BY AND APPROVED INITIALS REV B		EW	17.7.14
C	ADDED NOTE 13		EW	17.6.2
B	ITEM NUMBER 27 WAS 14 IN NOTE 5, REPLACED MS21043-3 AND MS21043-08 WITH MS21042L3 AND MS21042L08 RESPECTIVELY AND MS27039-1-07 WITH MS27039-1-08, ADDED NOTE TO VIEW K-K, ADDED SECTION AF-AF, SECTION L-L DIM 7.76 WAS 7.55 AND 6.72 WAS 6.40, ADDED NOTE 10 AND 11, ITEM 24 WAS MS21919WDG48, REMOVED SECTION M-M SHT2 AND CLAMPING IN VIEW, ADDED NOTE 12.		EW	17.4.6
A	UPDATED NOTES, ADDED NOTE 9; ADDED ALBCS 303 59-9 STRIP IN DETAIL H; ADDED 140-001-1 WASHERS IN SECT. L-L; ADDED CLAMPS ON HARDWARE IN SECT. N-N; ADDED CB9302V3 TIE MOUNTS IN VIEW K-K; ADDED TIE MOUNT AND MS3357-2 ZIP TIE IN DETAIL B; ADDED SECTIONS M-M, N-N, O-O AND P-P; RE-IDENTIFIED PARTS IN SECT. C-C, M-M AND N-N; ADDED SECT. Q-Q AND ASSOCIATED HARDWARE; ADDED ITEM #'S 36, 37 AND 38.		JT	16.12.14
REV.	DESCRIPTION		BY	DATE
DESIGN		UNLESS OTHERWISE NOTED  DIMENSIONS IN INCHES  TOLERANCES: .X = ± .1 .XX = ±.05 .XXX = ± .010 ANGLES = ± 1°  BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com	
DRAWN	ADL		dba DART AEROSPACE LTD	
CHECKED			DRAWING NO. REV. K	
MFG. APPR.			505AC-524 SHEET 1 OF 11	
APPROVED			TITLE SCALE	
DE APPR.			OUTLET PLENUM INSTALLATION NTS	
DATE	YY.MM.DD	 THIRD ANGLE PROJECTION	CAGE CODE 3CMA0	<small>COPYRIGHT © 2022 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE LTD</small>

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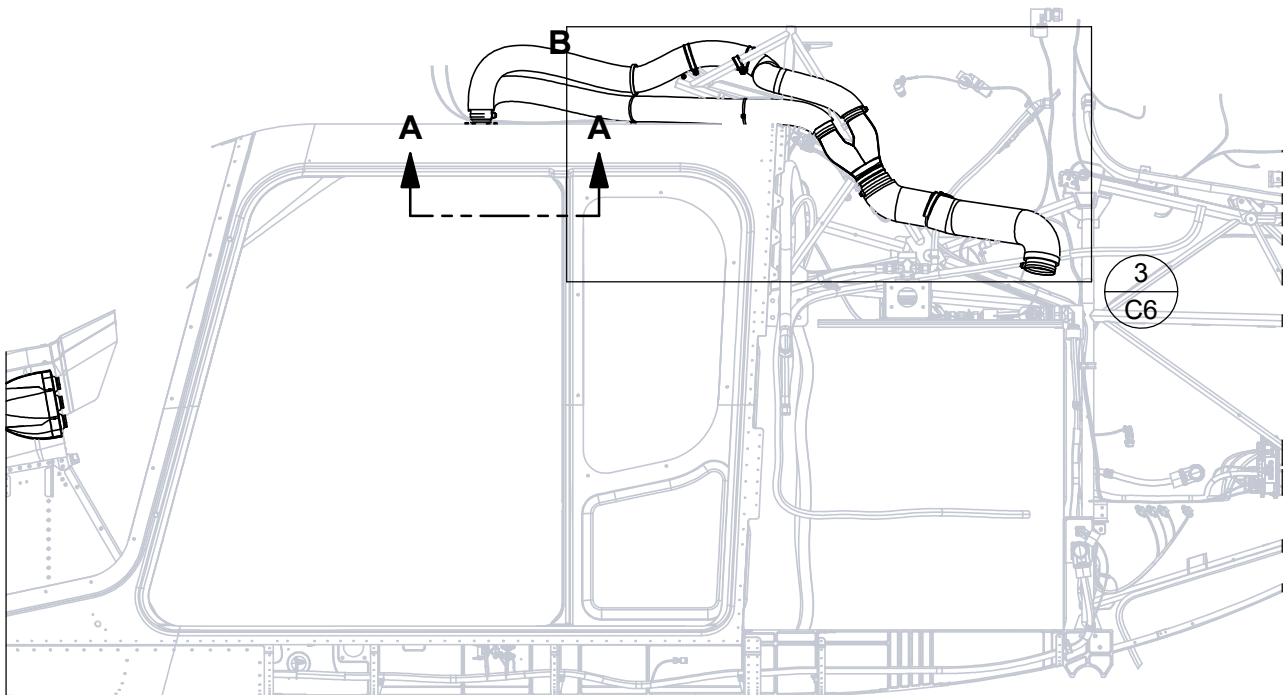
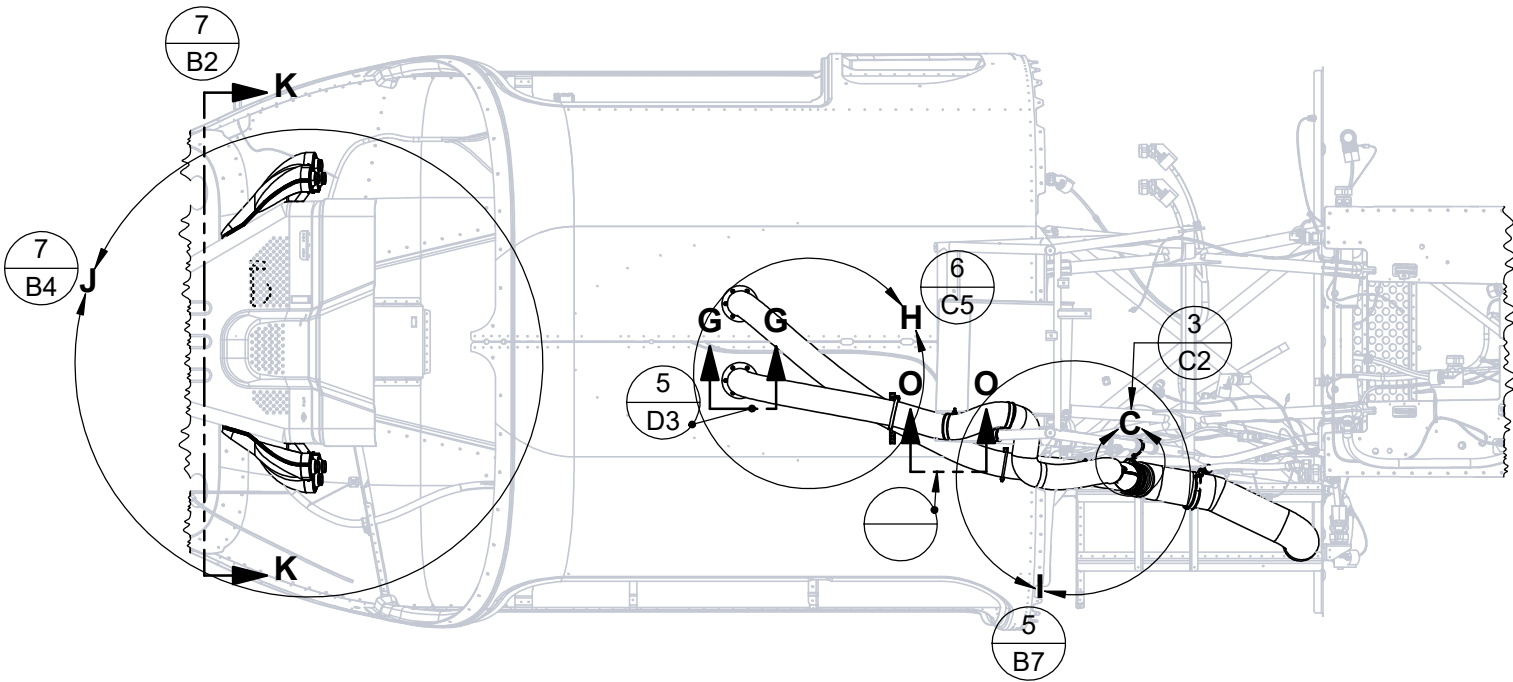
A



SECTION A-A

NOTES:

1. TORQUE ALL FASTENERS PER BHT-ALL-SPM CHAPTER 2.
2. LOCATE  $\varnothing 2.25"$  HOLES USING TEMPLATE 505AC-5200-100.
3. ALL SCREWS TO BE COATED WITH ADHESIVE SEALANT, 299-947-107, TYPE III, CLASS 7, MIL-S-8802, CLASS B2 OR PROSEAL 890-B2. PRECLEAN SEALED SURFACES PER BTH-ALL-SPM.
4. MATING SURFACE BETWEEN PART AND ROTORCRAFT CABIN TO BE SEALED USING ADHESIVE SEALANT, 299-947-107, TYPE III, CLASS 7, MIL-S-8802, CLASS B2 OR PROSEAL 890-B2. ALL SURFACES TO BE CLEANED IN ACCORDANCE WITH BTH-ALL-SPM.
5. USE CABLE TIES, ITEM NUMBER 27, TO SECURE DUCT TO TRUSS WITHIN THESE GENERAL LOCATIONS.
6. APPLY TEFLON TAPE. 299-947-110, TO TRUSS AT LOCATIONS WHERE DUCT MAY BE IN CONTACT TO PREVENT CHAFING.
7. BOND IN PLACE USING, 299-947-125 TYPE I (EA9309NA) PER BHT-ALL-SPM.
8. AFTER THE DUCTING IS INSTALLED, THE LOCATIONS CAN BE DETERMINED. BOND TO GLARE SHIELD WITH 299-947-066 TY I PER BHT-ALL-SPM.
9. CONSUMABLE MATERIALS ARE NOT PROVIDED. REFR TO THE PR-505AC-900M INSTALLATION INSTRUCTIONS.
10. MEASURED ALONG THE SURFACE OF THE GLARE SHIELD, REF. DETAIL J.
11. REMOVE WIRE (ABOUT 1"-1.5" OF DUCT LENGTH) FROM INSIDE OF DUCT ASSEMBLY AT EACH END TO FACILITATE INSTALLATION ON DUCT ADAPTORS. NOTE: USE PLIERS TO BEND ABOUT 1/2" AT EACH END OF WIRE AFTER CUTTING TOWARD THE INSIDE DUCT TO PREVENT PUNCTURING DUCT FABRIC.
12. WHEN ATTACHING DUCTING, IT IS OPTIONAL TO PLACE A SINGLE LAYER OF TAPE ON THE DUCT ADAPTER, THEN INSTALL THE DUCT USING THE APPROPRIATE TY WRAP, THEN PLACE A SINGLE LAYER OF TAPE OVER THE TY WRAP. TAPE SPECIFICATION A-A-59163 TY 1.
13. AFTER INSTALLATION, COAT ALL VISIBLE ASTENER HEADS AND ANY METAL SURFACES OF THE AIR CONDITIONING SYSTEM LOCATED IN THE COCKPIT AREA WITH ONE LAYER OF FLAT BLACK FINISH PER MIL-PRF-85285 TY 1 CLASS H, COLOR 37038 BLACK. GLOSS: 5 UNITS MAXIMUM AT 60° AND 9 UNITS MAXIMUM AT 20°.
14. BULK ES00135-2 INSULATION MAY BE USED AS NECESSARY TO PATCH OR COVER EXPOSED AREAS.
15. INSTALL DUCTING WITH INSULATION SEAM FACING INBOARD.
16. INSTALL RIVET WITH RIVET HEAD INSIDE INSTRUMENT PANEL SHROUD. WASHER AND RIVET SHANK INSIDE OUTLET.
17. IT IS ACCEPTABLE TO HAVE MS3367-2-0 ZIP TIE INSTEAD OF SHOWN HARDWARE FOR ARICRAFT THAT DONT HAVE ACTUATOR DRIP TRAY.



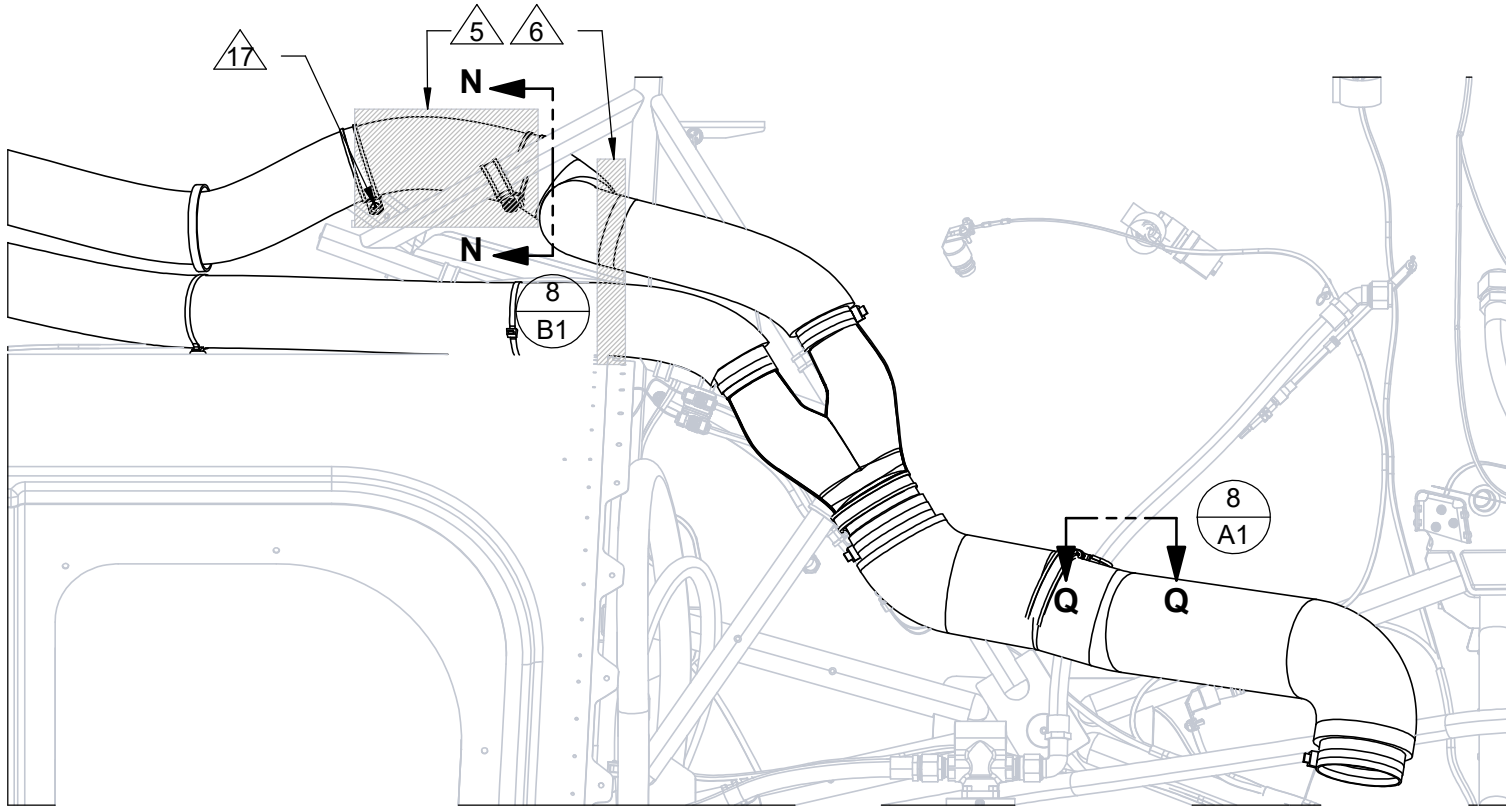
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DRAWN	ADL	DIMENSIONS IN INCHES	dba DART AEROSPACE LTD	FORT COLLINS, CO 80524
CHECKED		TOLERANCES:	DRAWING NO.	REV. K
MFG. APPR.		.X = $\pm .1$	505AC-524	SHEET 2 OF 11
APPROVED		.XX = $\pm .05$	TITLE	SCALE
DE APPR.		.XXX = $\pm .010$	OUTLET PLENUM INSTALLATION	NTS
DATE	YY.MM.DD	BREAK SHARP EDGES:	CAGE CODE	
		0.005 - 0.010	3CMA0	
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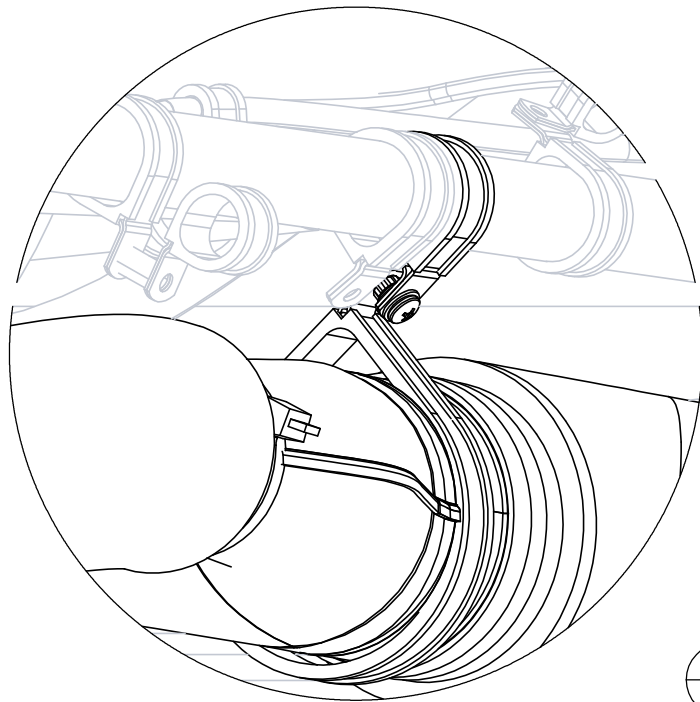
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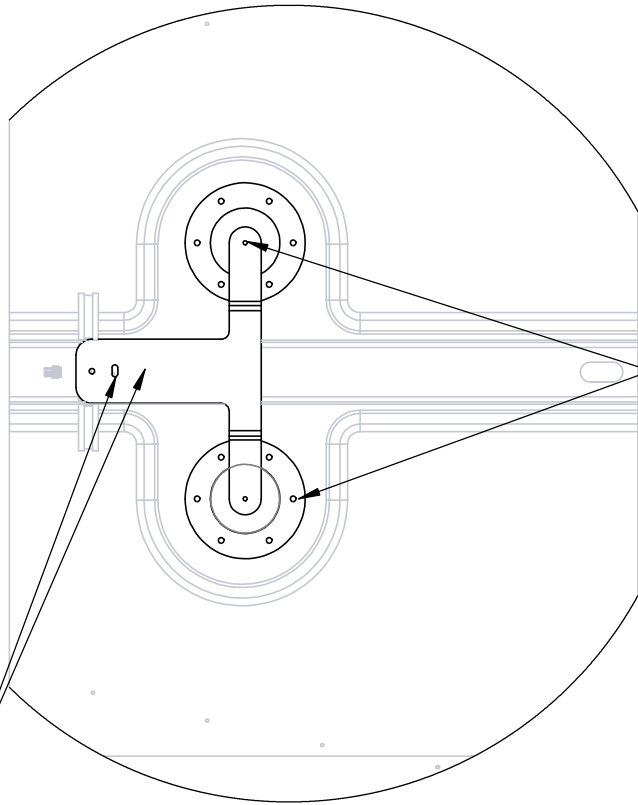
2  
B2

**DETAIL B**  
**<--- FORWARD**  
**(AFT EVAP REMOVED FOR CLARITY)**



2  
B2

**DETAIL C**




MARK LOCATIONS FOR Ø2.25 CUT-OUT

**-2/-5 INSTALLATION (-5 SHOWN)**

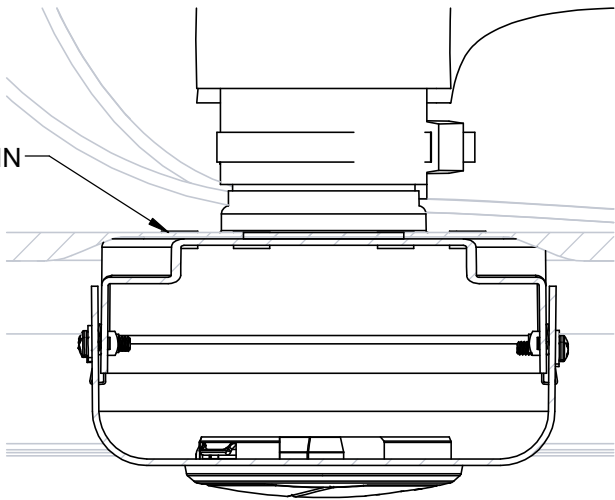
ATTACH SLIGNMENT TOOL USING  
ORIGINAL MAP LIGHT HARDWARE

**DETAIL D**  
**<--- FORWARD**

2  
C7

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DRAWN	ADL			
CHECKED				
MFG. APPR.				
APPROVED				
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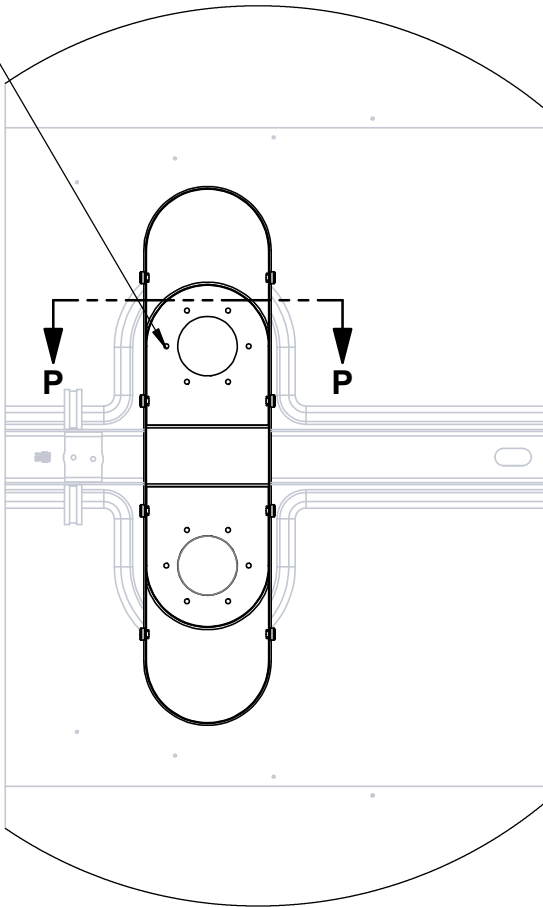
AIRCRAFT CABIN



**SECTION P-P**

**PLENUM BASE INTSALLATION**

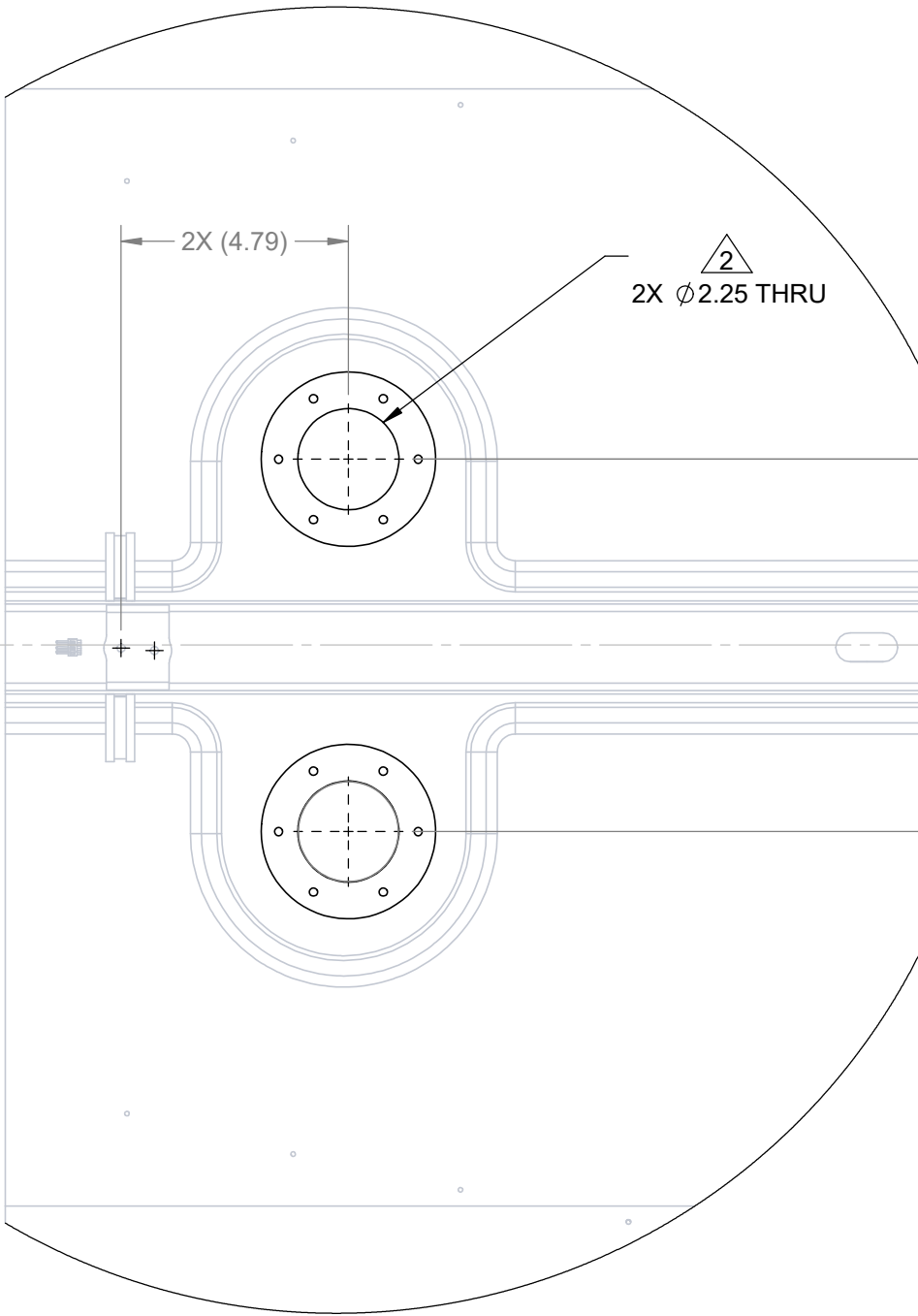
MATCH DRILL  
12X Ø0.177 THRU



**DETAIL F**  
**<--- FORWARD**


2  
C7

**-2/-5 INSTALLATION (-5 SHOWN)**



**DETAIL E**  
**AFTER Ø 2.25 HOLE CUT-OUT**  
**<--- FORWARD**

2  
C7

DESIGN		UNLESS OTHERWISE NOTED  DIMENSIONS IN INCHES  TOLERANCES: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°  BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD		2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com	
DRAWN	ADL					
CHECKED			DRAWING NO.		REV. K	
MFG. APPR.			505AC-524		SHEET 4 OF 11	
APPROVED			TITLE		SCALE	
DE APPR.			OUTLET PLENUM INSTALLATION		NTS	
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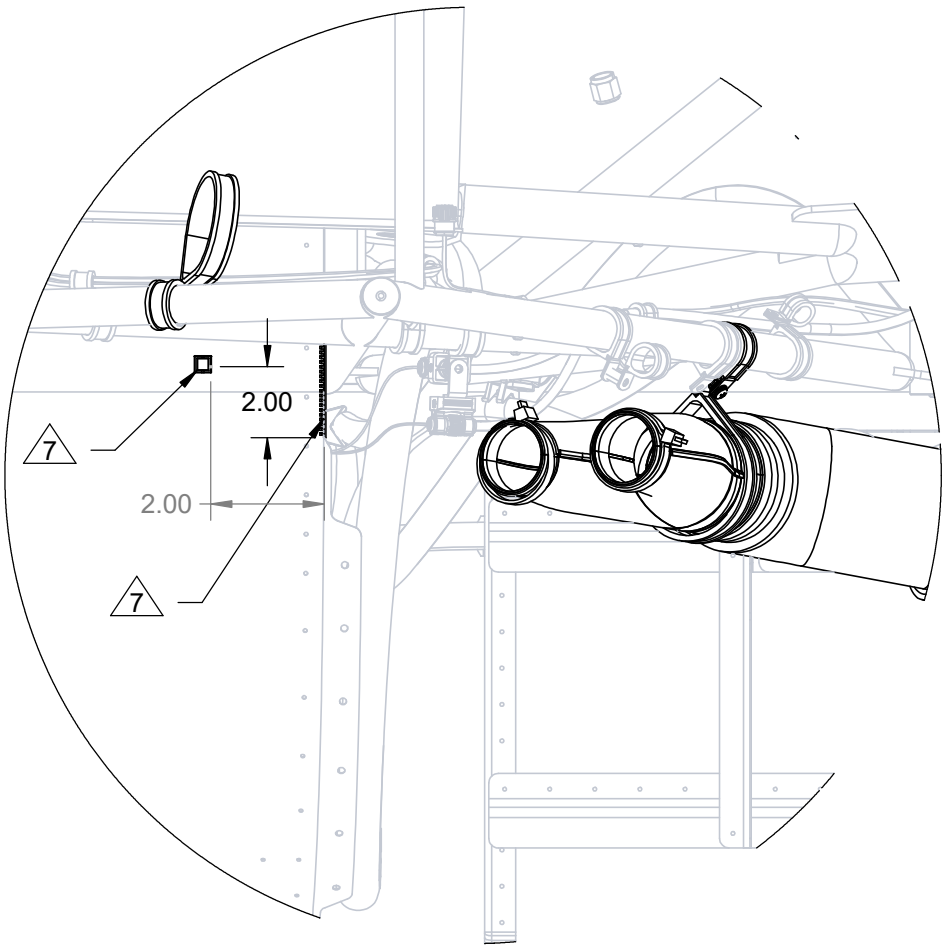


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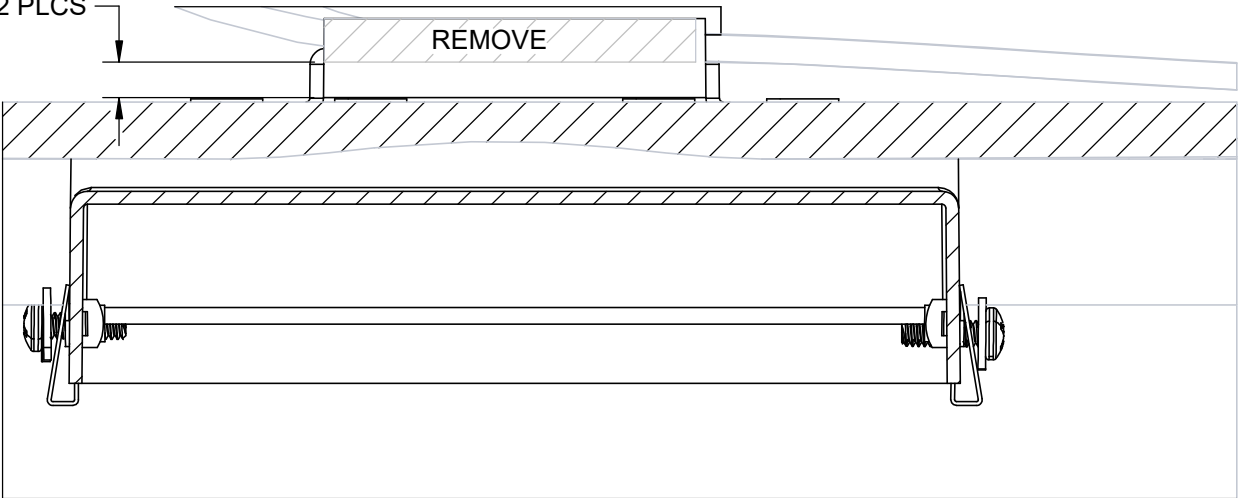


**DETAIL I**  
**(DUCTING REMOVED FOR CLARITY)**

2  
B2

**PLENUM BASE - DUCT TRIM**

Trim to 0.25 2 PLCS



**SECTION G-G**  
**<--- FWD**

2  
B2


D

C

B

A

**-2/-5 INSTALLATION (-5 SHOWN)**

DESIGN		UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com
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CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		 THIRD ANGLE PROJECTION	DRAWING NO. <b>505AC-524</b> REV. K SHEET 5 OF 11 SCALE NTS
DATE	YY.MM.DD		
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6

5

4

3

2

1

D

D

C

C

B

B

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A

**2**  
TORQUE TO 12-15 IN-LBS  
12 PLCS

**4**


**7**

13.50

**DETAIL H**

**2**  
**C2**

**-2/-5 INSTALLATION (-5 SHOWN)**

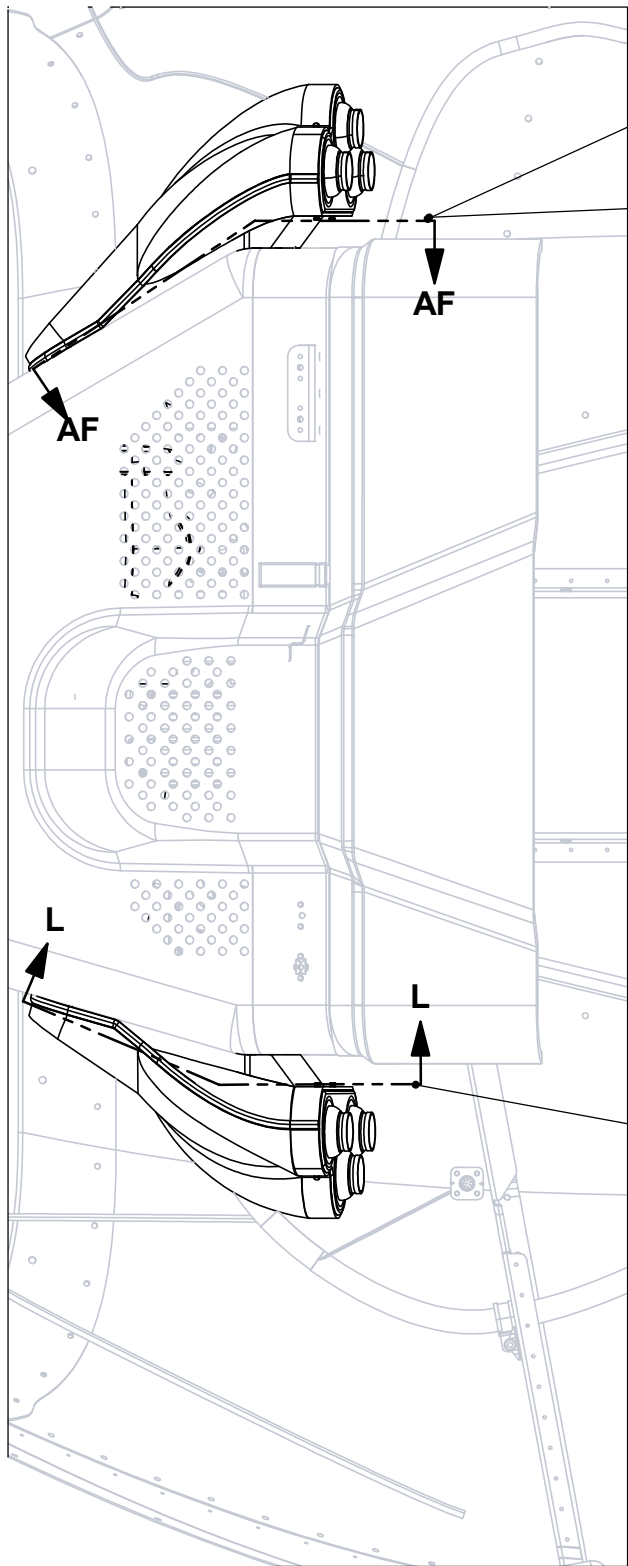
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DRAWN	ADL		DRAWING NO. <b>505AC-524</b>	
CHECKED			REV. K	
MFG. APPR.			SHEET 6 OF 11	
APPROVED			SCALE	
DE APPR.			NTS	
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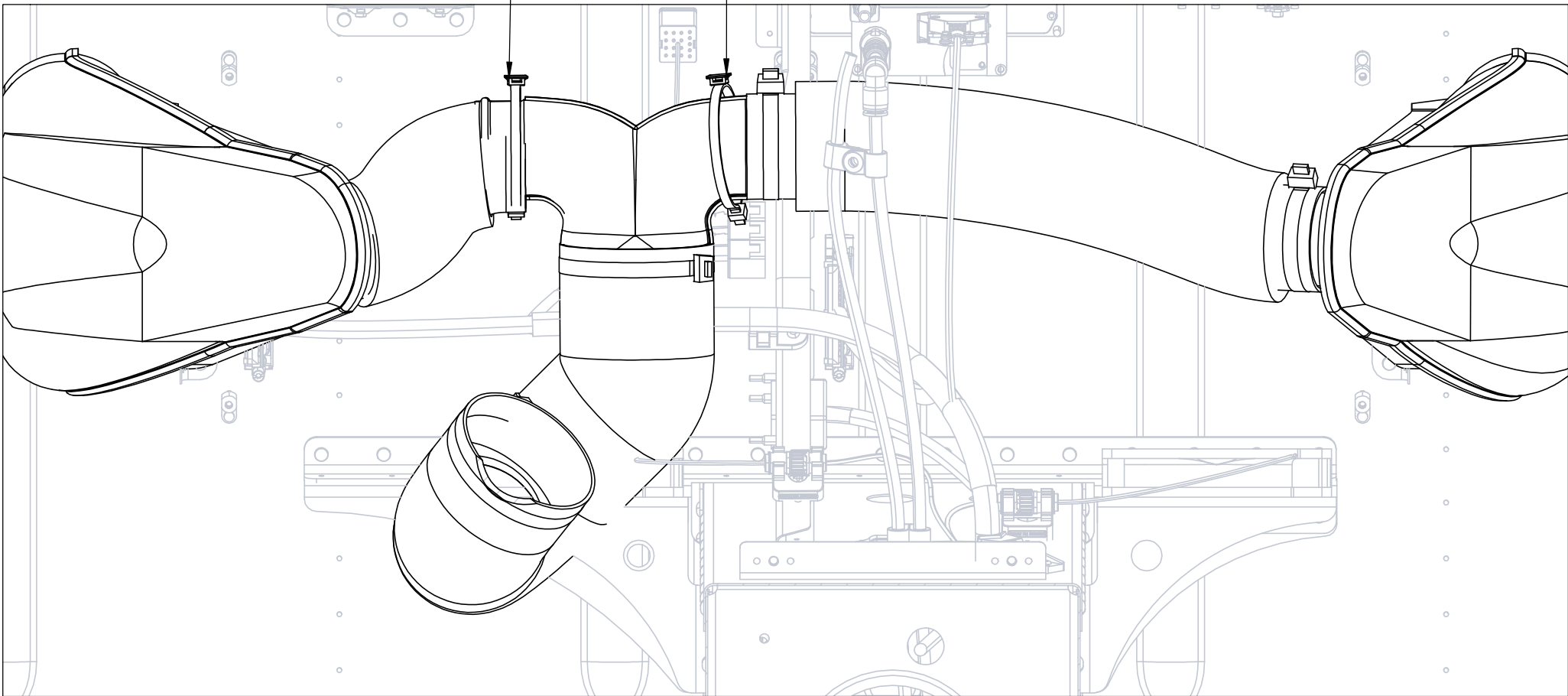
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**DETAIL J**  
**(FWD EVAP REMOVED FOR CLARITY)**

2  
D4



**SECTION K-K**  
**(FWD EVAP REMOVED FOR CLARITY)**

2  
D4

**-2/-5 INSTALLATION (-5 SHOWN)**

DESIGN	ADL	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com	
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CHECKED			REV. K	
MFG. APPR.			SHEET 7 OF 11	
APPROVED			SCALE NTS	
DE APPR.			TITLE <b>OUTLET PLENUM INSTALLATION</b>	
DATE	YY.MM.DD	THIRD ANGLE PROJECTION	CAGE CODE <b>3CMA0</b>	<small>COPYRIGHT © 2022 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE LTD</small>

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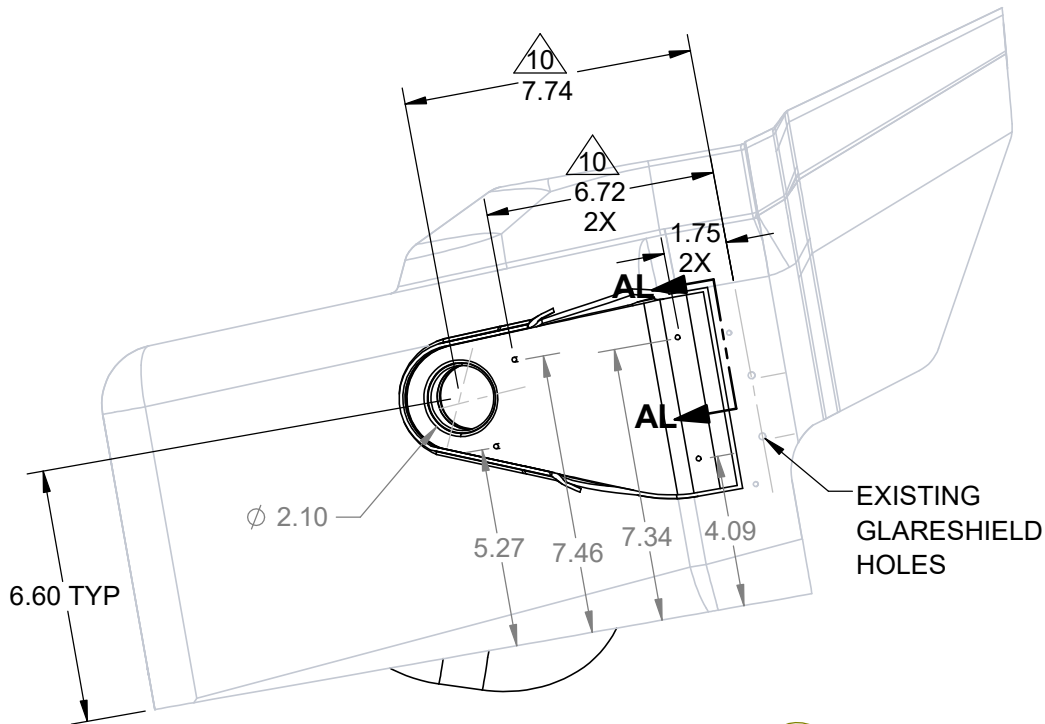
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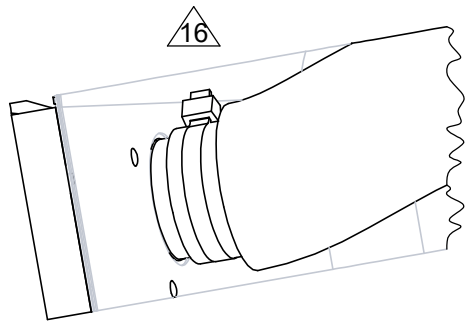
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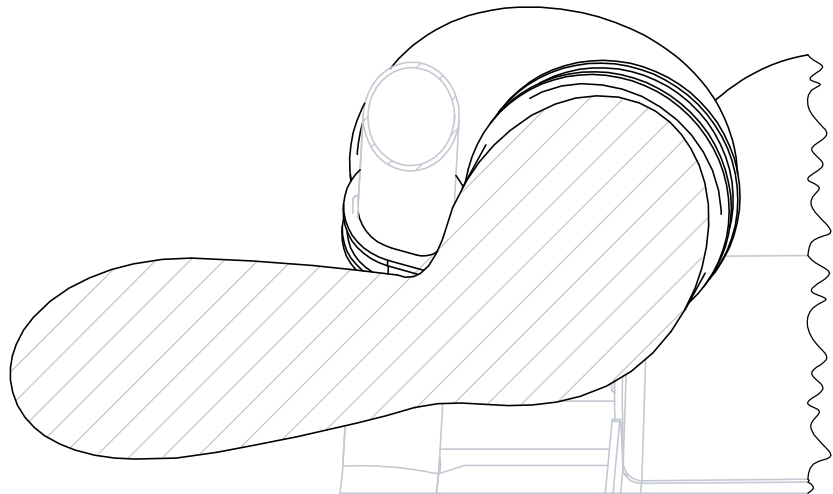


**SECTION L-L**

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B7

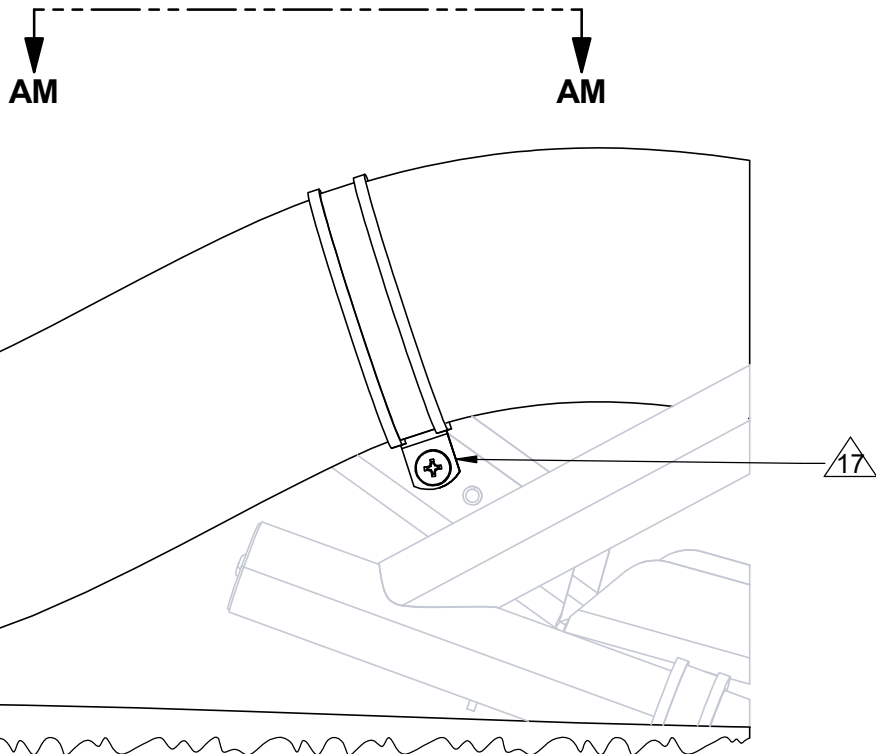


**SECTION AL-AL**



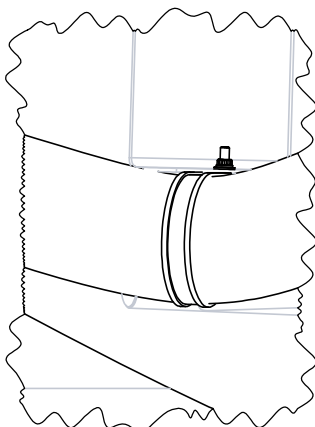
**SECTION N-N**

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D7

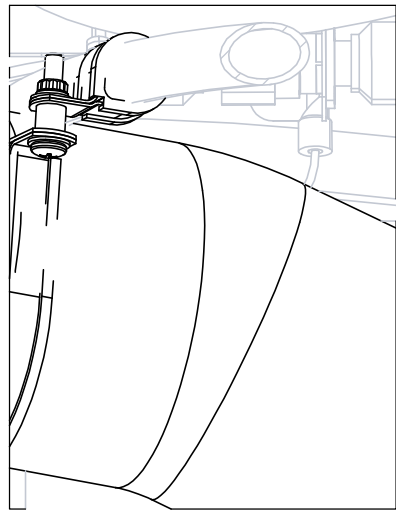


**SECTION O-O**

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B2




**SECTION AM-AM WITH 505 ACTUATOR DRIP TRAY INSTALLED**



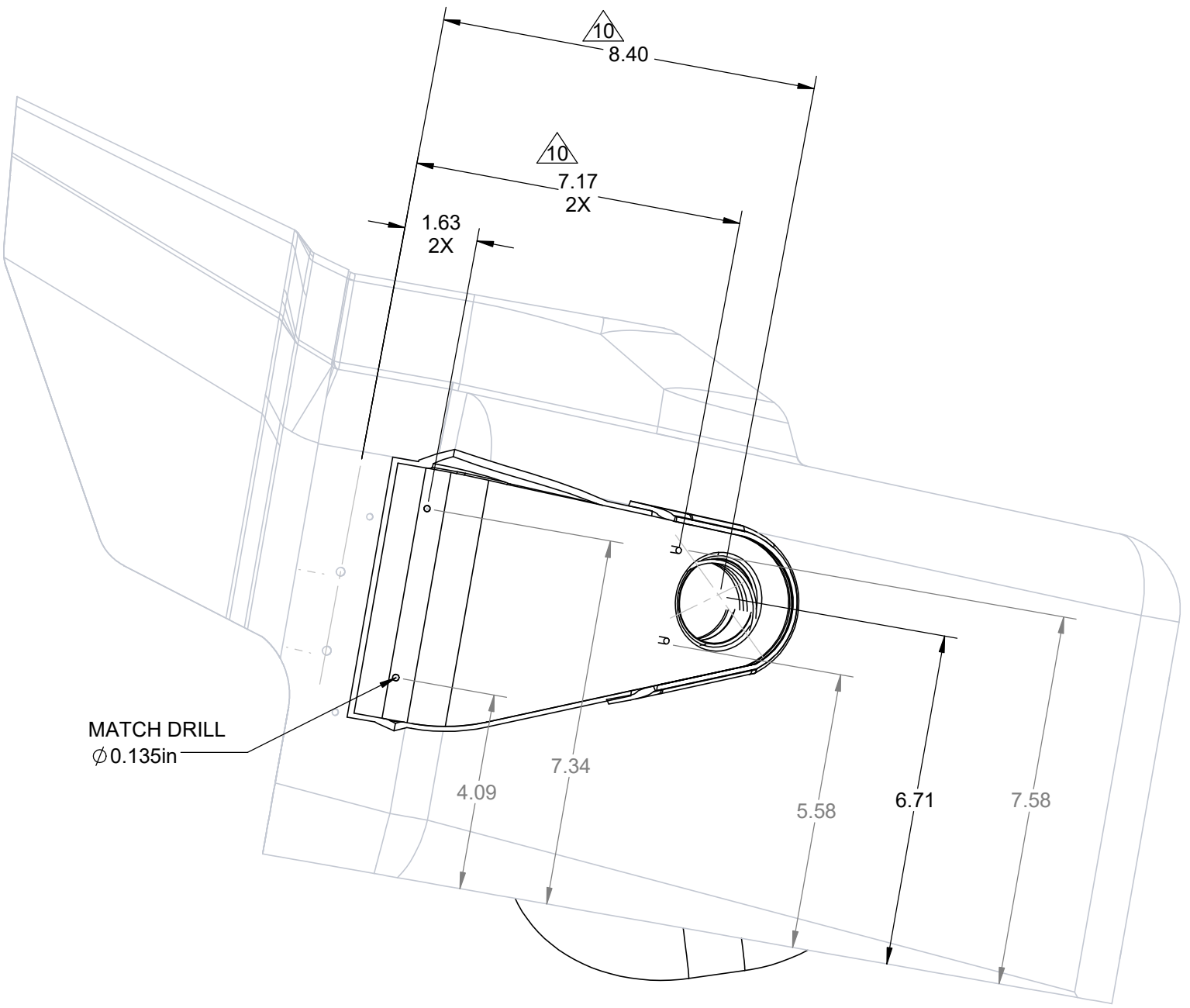
**SECTION Q-Q**

3  
C5

**-2/-5 INSTALLATION (-5 SHOWN)**


DESIGN		UNLESS OTHERWISE NOTED  DIMENSIONS IN INCHES  TOLERANCES: .X = ± .1 .XX = ±.05 .XXX = ± .010 ANGLES = ± 1°  BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD		2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com
DRAWN	ADL		DRAWING NO. <b>505AC-524</b>		REV. K  SHEET 8 OF 11
CHECKED			TITLE		SCALE
MFG. APPR.			<b>OUTLET PLENUM INSTALLATION</b>		NTS
APPROVED			 THIRD ANGLE PROJECTION	CAGE CODE <b>3CMA0</b>	COPYRIGHT © 2022 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE LTD
DE APPR.		DATE <b>YY.MM.DD</b>			



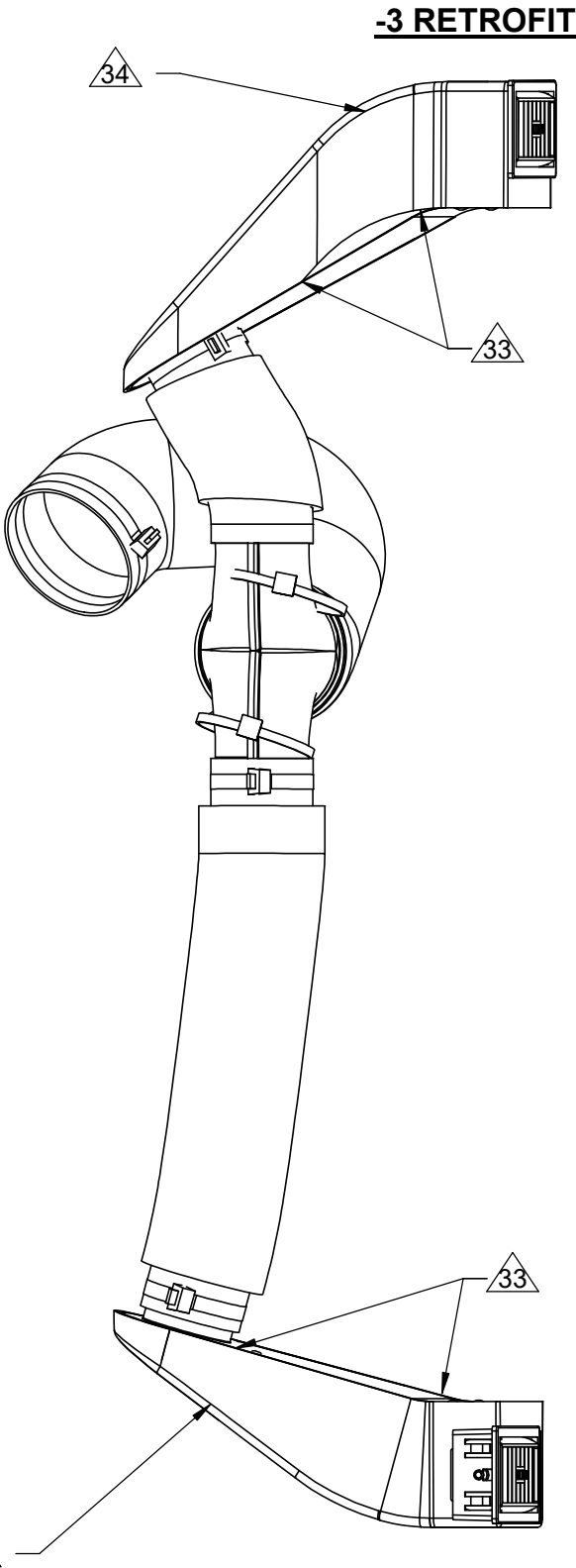


**SECTION AF-AF**  
**RH SIDE OUTLET HOLE DIMENSIONS**

**-2/-5 INSTALLATION (-5 SHOWN)**

DESIGN		UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: .X = $\pm .1$ .XX = $\pm .05$ .XXX = $\pm .010$ ANGLES = $\pm 1^\circ$ BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com
DRAWN	ADL		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		 THIRD ANGLE PROJECTION	DRAWING NO. <b>505AC-524</b> REV. K SHEET 9 OF 11 TITLE <b>OUTLET PLENUM INSTALLATION</b> SCALE NTS
DATE	YY.MM.DD		
		CAGE CODE <b>3CMA0</b>	<small>COPYRIGHT © 2022 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE LTD</small>

QTY -3	P/N	DESCRIPTION
X	505AC-524-3	RETROFIT
8	140-001-1	WASHER
8	1624-0411	RIVET
1	505AC-5220-71	LH OUTLET HOUSING ASSY
1	505AC-5220-70	RH OUTLET HOUSING ASSY
2	505AC-5220-77	OUTLET CAP ASSY
2	MS3367-3-0	ZIP TIE
8	SRVO-2672B	SNAP RIVET



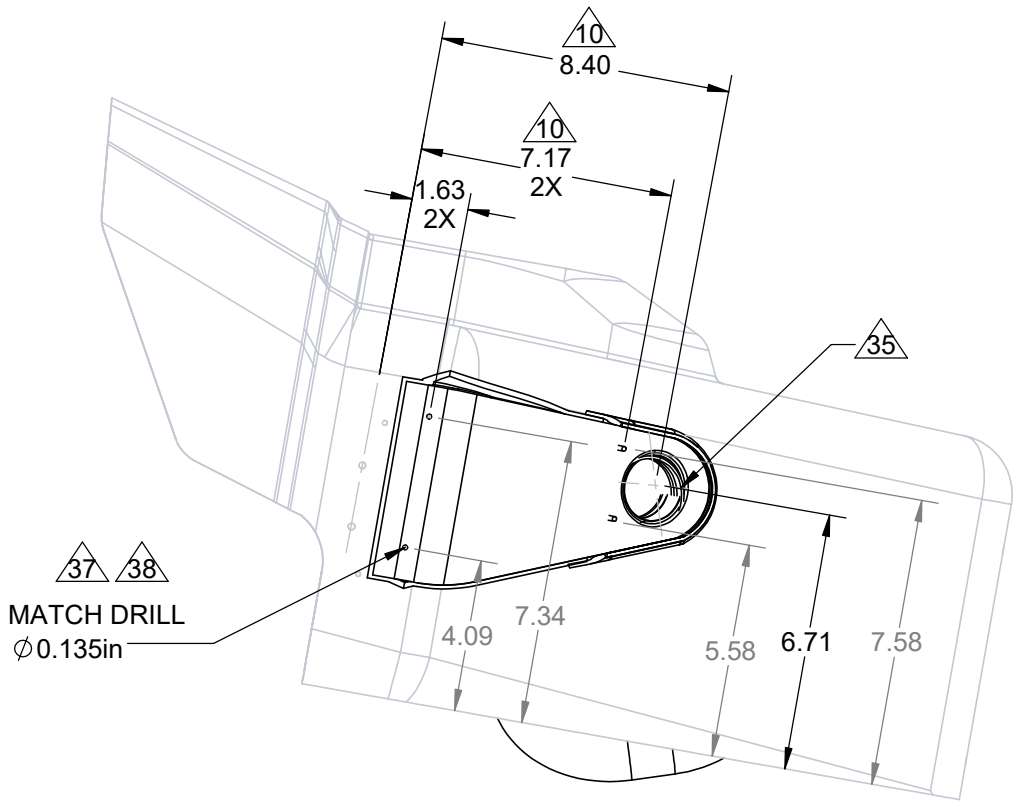
**DETAIL K**  
**-2 INSTALLATION SHOWN**

**RETROFIT INSTRUCTIONS:**

- 31** REMOVE EXISTING INSTRUMENT PANEL DISPLAYS.
- 32** CUT EXISTING ZIP TIE AND DISCONNECT DUCTING FROM EXISTING OUTLETS.
- 33** DRILL OUT EXISTING RIVETS 8X.
- 34** UNINSTALL EXISTING 505AC-5220-50 & -51 OUTLETS, ES72184-1 LOUVER ASSEMBLIES, AND FASTENING HARDWARE.

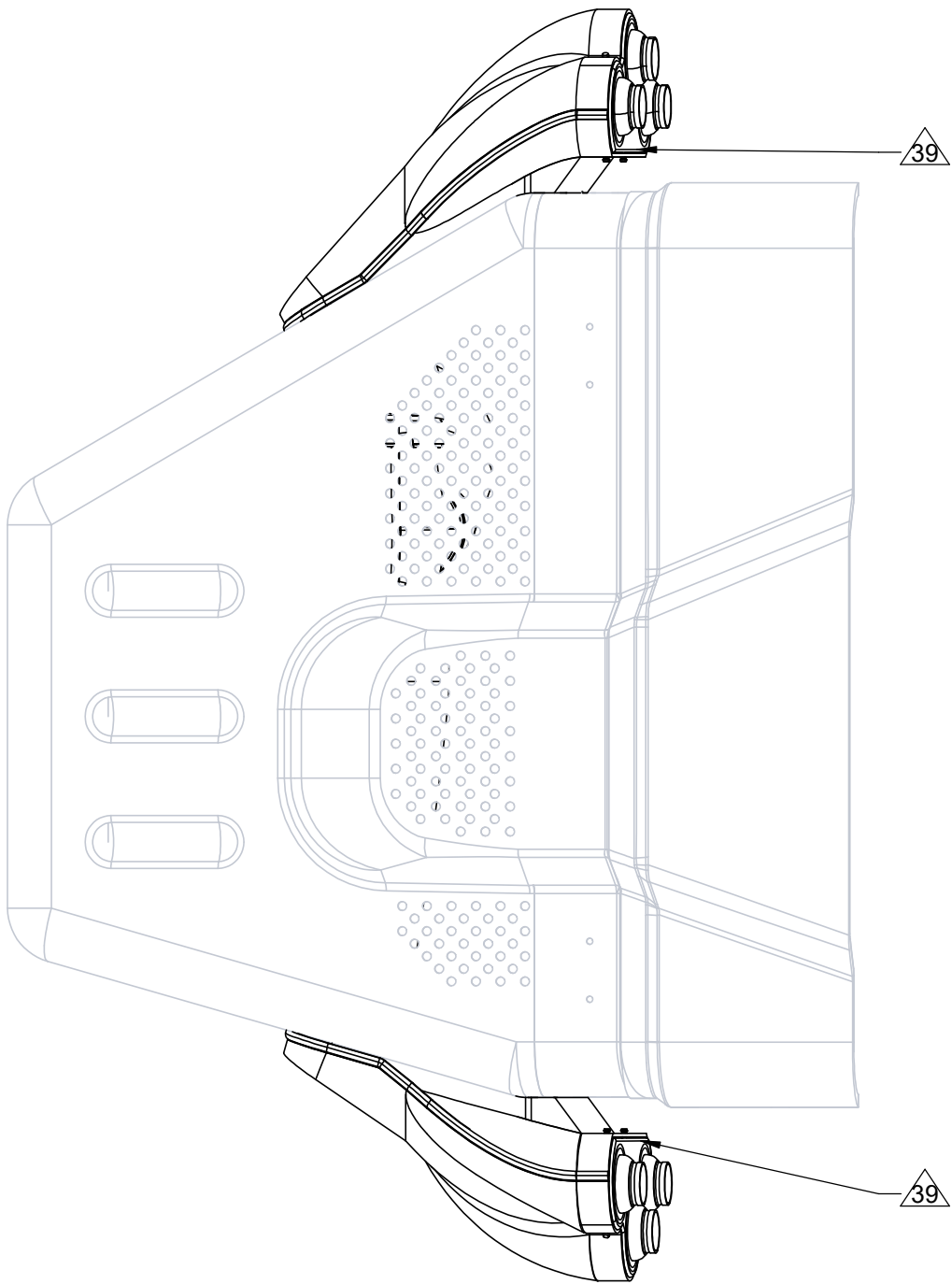
DESIGN		UNLESS OTHERWISE NOTED  DIMENSIONS IN INCHES  TOLERANCES: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°  BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD <small>2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com</small>	
DRAWN	ADL		DRAWING NO. <b>505AC-524</b> REV. K	
CHECKED			SHEET 10 OF 11	
MFG. APPR.			SCALE	
APPROVED			TITLE <b>OUTLET PLENUM INSTALLATION</b> NTS	
DE APPR.		THIRD ANGLE PROJECTION	CAGE CODE <b>3CMA0</b>	<small>COPYRIGHT © 2022 BY PARAVION TECHNOLOGY INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM PARAVION TECHNOLOGY INC dba DART AEROSPACE LTD</small>
DATE	YY.MM.DD			

-3 RETROFIT



**SECTION AF-AF**  
**RH SIDE OUTLET HOLE DIMENSIONS**  
**MIRRORED OPPOSITE SIDE**

7  
D7



RETROFIT INSTRUCTIONS:

35. POSITION 2X OUTLET HOUSING ASSEMBLIES ON EXISTING DUCTING HOLE, ATTACH DUCTING USING 2X ZIP TIE.
36. ALIGN HOUSING ASSEMBLIES BY ROTATING HOUSING ASSEMBLIES FRONT FACE TO BE PARALLEL WITH INSTRUMENT PANEL FACE.
37. MATCH DRILL OUTLET HOUSING ASSEMBLIES TO EXISTING RIVET HOLES, 8X Ø0.135 IN.
38. INSTALL OUTLET HOUSING ASSEMBLIES USING 8X RIVETS & WASHERS RIVET HEAD INSIDE INSTRUMENT PANEL SHROUD; WASHER AND RIVET SHANK INSIDE OUTLET.
39. INSTALL OUTLET CAP ASSEMBLIES TO HOUSING ASSEMBLIES 2X, USE 4X PLASTIC SNAP RIVETS PER SIDE.

DESIGN		UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° BREAK SHARP EDGES: 0.005 - 0.010	<b>PARAVION TECHNOLOGY INC</b> dba DART AEROSPACE LTD 2001 AIRWAY AVENUE FORT COLLINS, CO 80524 www.paravion.com
DRAWN	ADL		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	YY.MM.DD	THIRD ANGLE PROJECTION	DRAWING NO. <b>505AC-524</b>
			REV. K SHEET 11 OF 11
			TITLE <b>OUTLET PLENUM INSTALLATION</b>
			SCALE NTS
			CAGE CODE <b>3CMA0</b>
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